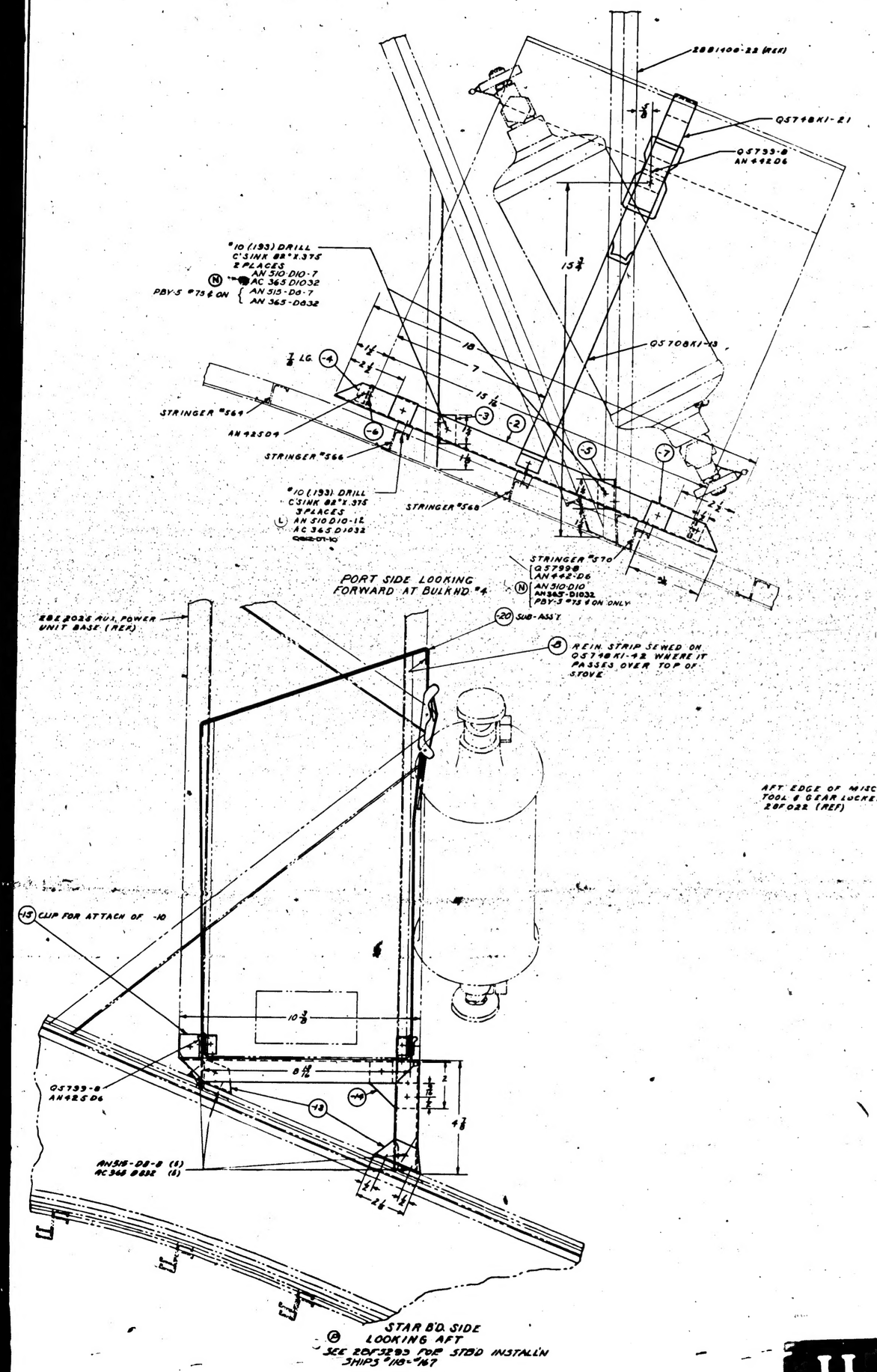
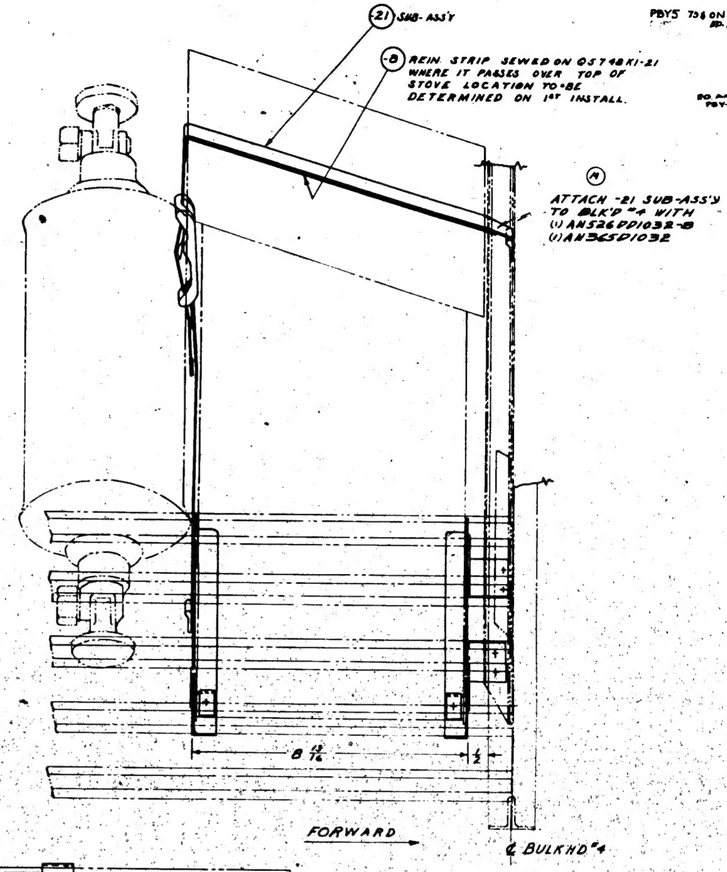
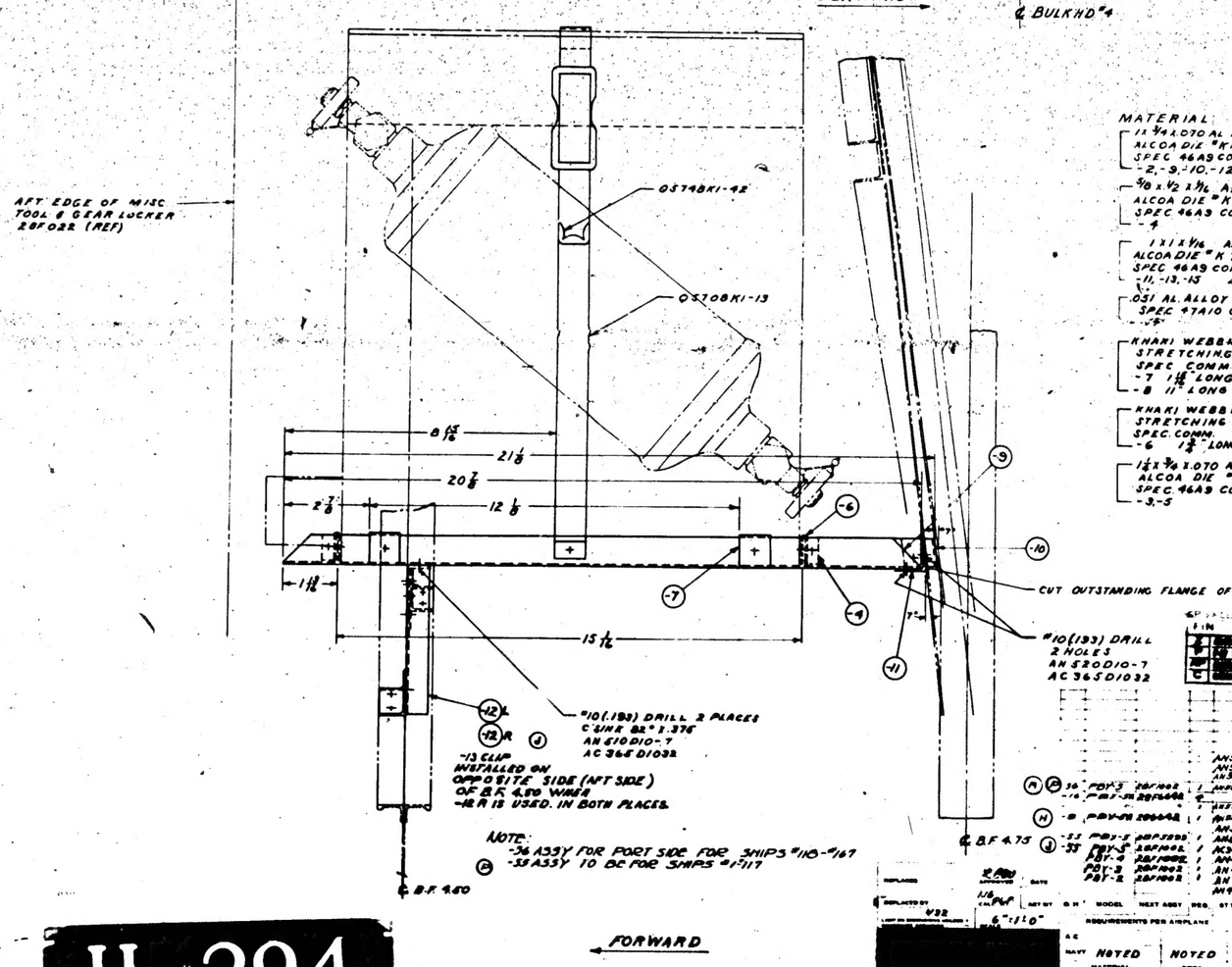


NOTE:
1. ALL ANGLES THAT COME IN CONTACT WITH STOVE TO BE COVERED AT INTERVALS WITH 1/16 COTTON WEBBING
2. FLUSH HEAD ALL RIVETS THAT COME IN CONTACT WITH STOVE.
3. ALL RIVETS AN 442D4 EXCEPT AS NOTED.
4. USE OF RIVETS MAY BE CONTINUED WHEN SCREWS AND/OR NUTS ARE NOT AVAILABLE.





NOTE:
-36 A33Y FOR PORT SIDE FOR SHIPS #118-#167
-35 A33Y TO BE FOR SHIPS #1-117

MATERIAL

- 1 3/4 x 1.070 AL ALLOY EXTRU. 24S, ALCOA DIE #K1288, SPEC 46A9 COND. T, -2, -3, -10, -12
- 5/8 x 1/2 x 3/16 AL ALLOY EXTRU. 24S, ALCOA DIE #K3876, SPEC 46A9 COND. T, -4
- 1 x 1 x 1/16 AL ALLOY EXTRU 24S, ALCOA DIE #K78J, SPEC 46A9 COND. T, -11, -13, -15 LENGTH OF -11-1 3/16 AF x 1/8
- .031 AL ALLOY SHT. 24S, SPEC 47A10 COND. T, -5
- KHAKI WEBBING COTTON NON-STRETCHING 1" WIDE x 1/16 THICK, SPEC COMM, -7 1 1/16 LONG, -8 11" LONG
- KHAKI WEBBING COTTON NON-STRETCHING 1/2 WIDE x 1/16 THICK, SPEC. COMM, -6 1 3/4 LONG
- 1 1/2 x 3/16 x 1.070 AL ALLOY EXTRU. ALCOA DIE #K13683, SPEC 46A9 COND. T, -3, -5

QS748K1-21	1	
-8	1	
28F2200-21 SUB-ASS'Y		
QS748K1-42	1	
-8	1	
28F2200-20 SUB-ASS'Y		
-13	1	
28F2200-13 SUB-ASS'Y		
-10	1	
-10R	1	
-7	2	2
-6	2	2
-4	2	2
28F2200-10 SUB-ASS'Y		
-11	1	1
-9	1	1
-7	2	2
-6	2	2
-4	2	2
28F2200-17 SUB-ASS'Y		
-7	2	2
-6	2	2
-4	2	2
-2	1	1
28F2200-16 SUB-ASS'Y		
AN510 D10	1	
AN515 D8-7	1	
AN365 D832	1	
AN526 PD1032	1	
-10 PBY-11 28F1666	1	
AN515 D8-8	1	
-8 PBY-11 28F1666	1	
AN510 D10-12	2	
-55 PBY-5 28F1002	1	
AN515 D8-7	3	
-55 PBY-5 28F1002	1	
AN515 D8-7	4	
PBY-4 28F1002	1	
AC 948 D832	11	12
PBY-3 28F1002	1	
AN442D6	2	
PBY-2 28F1002	1	
AN 442D4	2	
AN 425D6	2	
AN 425D2	2	
QS733-8	2	
28F2200	3	